

Application Guide



Humidur® AF 10

Health & Safety



Surface Preparation

Step 1: Protect areas which don't need anti-fouling with masking tape



Step 2: Remove fouling by powerwash or scraper

Step 3: Hydrojetting with fresh water to remove salts



Step 4: Clean with Acetone or similar solvent

Step 5: Roughen the surface with orbital electric sander or abrasive paper



Step 6: Remove dust and clean with fresh water

Step 7: Clean with Acetone or similar solvent



Acotec nv

LET'S FACE CORROSION

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Date: 25/02/2015

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Coating Application

Step 8: Delivered in pre-dosed pails (A and B)
Check the labelling: mixing ratio weight: 5.9:1



18°C - 25°C

Step 9: Temperature non-mixed = 18°C - 25°C in a warm water bath

Step 10: Stir component A for 1 minute



1 min.



3 min.

Empty component B into A and mix

Step 11: for 3 minutes

Plural spray: this step can be skipped

Step 12: Temp. after mixing = 18°C - 25°C



Step 13: Apply the product by brush, Single or Plural Air-less spray min. 60 : 1

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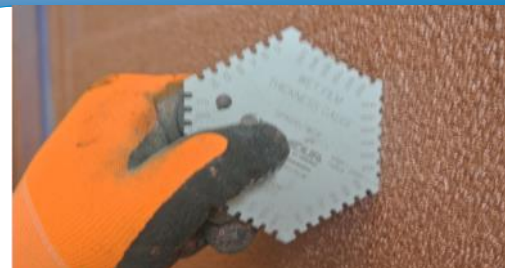
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Coating Application

Step 14: Check wet layer thickness during application $WFT = DFT$



Step 15:

Use spatula or trowel to even out the surface

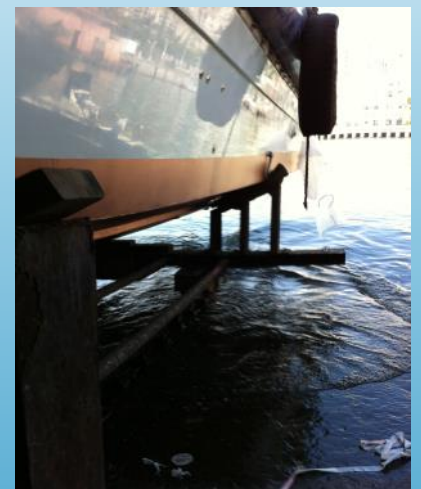
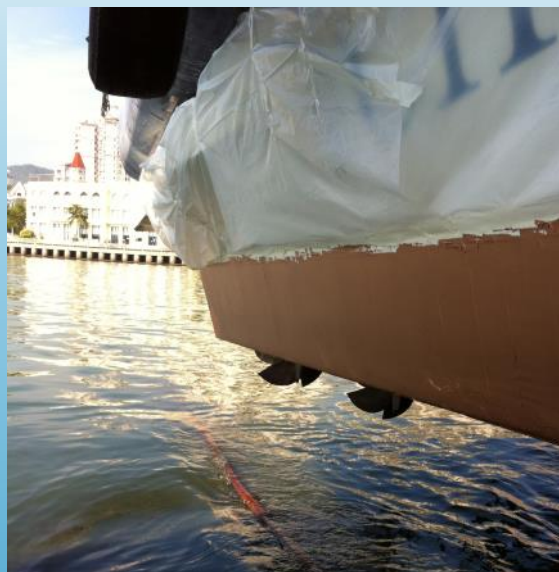
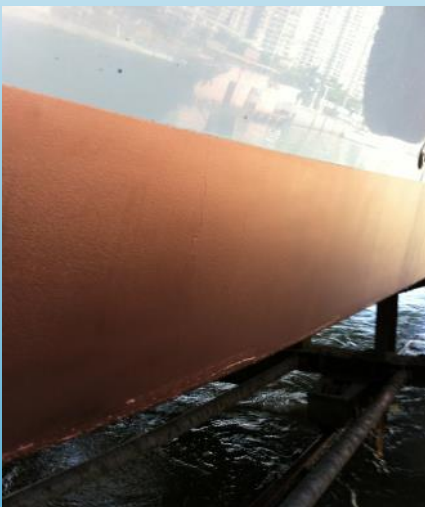


Step 16: Allow curing for 48 hours at 20 °C
Capable of curing under water



48h @ 20°C

Final Result:



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